

TVAC05 series RF cable sets have been designed and constructed specially for use in thermal vacuum chambers for satellite support in the ground testing phase. All the materials used have been selected for low outgassing and special vented connectors are used to achieve the TML and CVCM specifications.

### MATERIALS USED MEET TML/CVCM SPECS

- Imported USA Proprietary Cable with low outgassing
- Imported USA/Europe vented connectors used, meet the low outgassing TML/VCM specifications.
- · All other materials meet the low outgassing specifications

#### **FEATURES**

- All materials used meet low outgassing spec with TML <1%, VCM <0.1%</li>
- All soldering and soldering QC done is in accordance to ECSS-Q-ST-70-08C guidelines
- Thermal Stripping, Resistance soldering systems and all other tools used are maintained as per ECSS-Q-ST-70-08C
- 100% manual inspection of each solder joint under high magnification
- No flux used, no rework allowed and 100% cleaning with 99% IPA.

### **Electrical Specifications**

Impedance	50 Ohms				
Velocity of Propagation	80 %				
ShieldingEffectiveness	Better than -95dB				
Capacitance	25 pF/ft 82 pF/m				
Frequency Range	DC ~ :	32.9 Ghz			
Insulation Resistance	> 5000 M Ohms				
Phase Stability Vs Flexures (360° wrap on a mandrel of 49.5mm diameter)	<1°/GHz, Typ.±3.6°@18G				
Phase Stability Vs Temp. (parts per million, ppm)	<10 ppm/degree (<1500 ppm in -40 ~ +85°				
Phase Stability Vs Temp. (degree/ meter / GHz)	<1° / m / GHz)				
Attenuation Stability Vs Temperature	<0.2 % /°C				
Attenuation Stability Vs Bending	± 0.2dB				



### **APPLICATIONS**

- Thermal Vacuum Chambers
- Ground testing of satellite components
  - Environmental test chambers

#### **CONFORMANT MIL STANDARDS**

- Cable conforms to MIL-C-17
- Connectors conform to MIL-PRF-39012

### **Physical & Mechanical Specifications**

Dimensions	inches	mm		
Outer diameter	0.208	5.2		
Bend Radius (min.)	1	25		
Weight	0.061 Kg/m			
Temperature Range	-55° ~ + 150°C			
Pressure	1 x 10 <sup>-6</sup> Torr			

### Attenuation & Power @25°C at Sea level

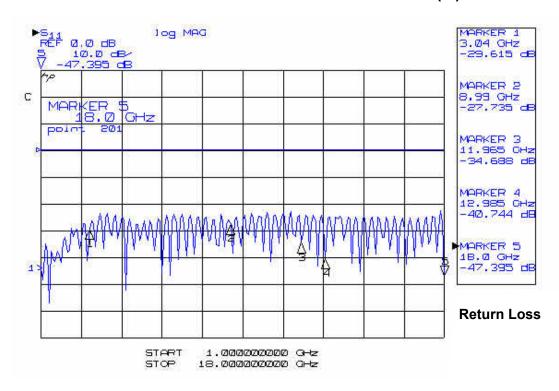
Frequency	Insertic	Av Power			
rrequericy	dB/ft dB/m		Watts		
1 GHz	0.08	0.26	715		
2 GHz	0.11	0.37	495		
3 GHz	0.14	0.45	400		
4 GHz	0.17	0.55	350		
6 GHz	0.20	0.65	276		
8 GHz	0.21	0.70	240		
10 GHz	0.23	0.79	210		
12 GHz	0.26	0.87	190		
18 GHz	0.33	1.12	150		

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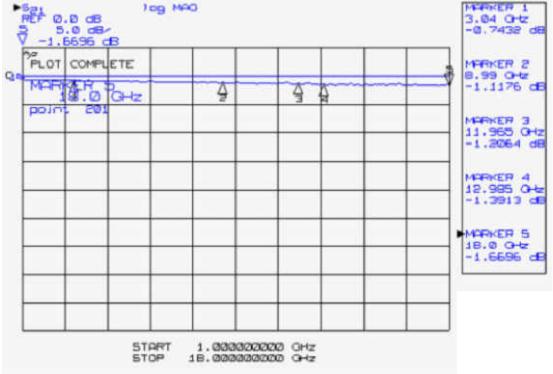
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## Return Loss of 1 meter TVAC05 cable set with SMA(M) on both sides



## Insertion Loss of 1 meter TVAC05 cable set with SMA(M) on both sides



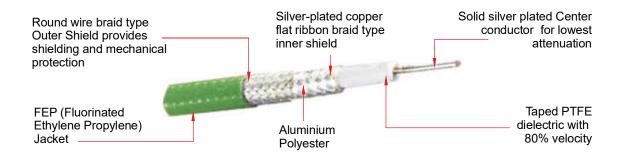
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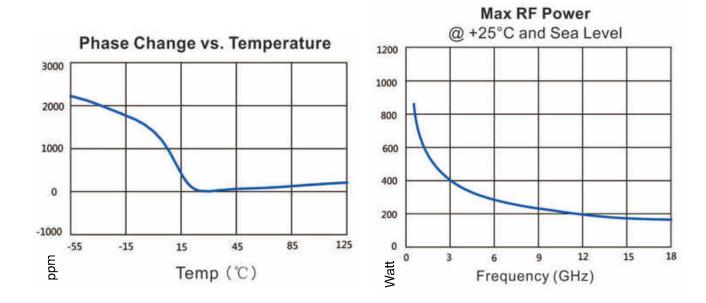
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Phone: 8283820745



# Imported Ultra Low Loss, Triple Shielded Hi-Power Cable details





## **Connectors Specifications**

Specifications	SMA, N, TNC Connectors			
Construction	Solder Cup, Retaining Ring & Front End			
Retaining Ring & Front End	Stainless Steel, Passivated			
Center Conductor	BeCu, Gold Plated			
Design	Vented			
Gasket	Low Outgassing compliant			
Frequency range	DC~18 GHz			
Vibration	As per MIL-STD-202, method 204, test condition D			
Mechanical Shock	As per MIL-STD-202, method 213, test condition I			
Temperature Cycle	As per MIL-STD-202, method 102A, test condition C			

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# **Ordering Codes Description**

	(Length)	(Connector 1)	(Cor	nector 2)
TVAC05	/	/ 🗆 🗆 🗆	/ 🗆	
		1 2 3	1	2 3

LLLL	Cable Length	1 meter = 1M, 1 feet = 1F,
1	Connector Series	SMA = SMA, N = N, TNC = TNC
2	Orientation of Connector	ST = Straight
3	Male/Female Designator	M = Male ; F = Female

# **Cable Set Ordering Codes**

Ordering Code Conn 1		Length	Insertion Loss (dB) Typical						
	Conn 2		1.5 GHz	3 GHz	6 GHz	9 GHz	12 GHz	18 GHz	
SMA(Male) Straight - SMA(Male) Straight (DC ~ 18 GHz)									
TVAC05-0.5-SMA(M/ST)-SMA(M/ST)-M	SMA(M/ST)	SMA(M/ST)	0.5m	0.28	0.39	0.56	0.69	0.79	1.00
TVAC05-1-SMA(M/ST)-SMA(M/ST)-M	SMA(M/ST)	SMA(M/ST)	1m	0.46	0.65	0.94	1.17	1.34	1.68
TVAC05-2-SMA(M/ST)-SMA(M/ST)-M	SMA(M/ST)	SMA(M/ST)	2m	0.84	1.18	1.69	2.11	2.33	2.85
TVAC05-3-SMA(M/ST)-SMA(M/ST)-M	SMA(M/ST)	SMA(M/ST)	3m	1.21	1.71	2.38	2.75	3.25	3.95
TVAC05-5-SMA(M/ST)-SMA(M/ST)-M	SMA(M/ST)	SMA(M/ST)	5m	1.96	2.76	3.70	4.45	5.10	6.45
TVAC05-1-SMA(M/ST)-SMA(M/ST)-F	SMA(M/ST)	SMA(M/ST)	1 feet	0.20	0.28	0.40	0.50	0.57	0.72
TVAC05-2-SMA(M/ST)-SMA(M/ST)-F	SMA(M/ST)	SMA(M/ST)	2 feet	0.32	0.44	0.64	0.80	0.91	1.15
N (Male) Straight - N (Male) Straight (DC ~ 18 GHz)									
TVAC05-0.5-N(M/ST)-N(M/ST)-M	N(M/ST)	N(M/ST)	0.5m	0.29	0.40	0.57	0.70	0.80	1.02
TVAC05-1-N(M/ST)-N(M/ST)-M	N(M/ST)	N(M/ST)	1m	0.47	0.66	0.95	1.18	1.35	1.69
TVAC05-2-N(M/ST)-N(M/ST)-M	N(M/ST)	N(M/ST)	2m	0.85	1.19	1.70	2.12	2.45	2.90
TVAC05-3-N(M/ST)-N(M/ST)-M	N(M/ST)	N(M/ST)	3m	1.22	1.72	2.46	2.80	3.30	4.01
TVAC05-5-N(M/ST)-N(M/ST)-M	N(M/ST)	N(M/ST)	5m	1.98	2.77	3.98	4.50	5.20	6.50
TVAC05-1-N(M/ST)-N(M/ST)-F	N(M/ST)	N(M/ST)	1 feet	0.21	0.29	0.41	0.51	0.58	0.73
TVAC05-2-N(M/ST)-N(M/ST)-F	N(M/ST)	N(M/ST)	2 feet	0.33	0.45	0.65	0.81	0.92	1.16

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